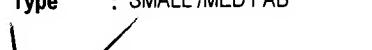


Date: Wednesday, 9/13/2006 11:57:59 AM
User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: PIN PIN ASSEMBLY		
Job Number	: 28498			Part Number	: D2444		
Estimate Number	: 11492			Drawing Number	: D2444 REV B		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 9/13/2006	S.O. No.	: N/A	Drawing Revision	: B		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 9/20/2006		
Previous Run	: 28443			Qty:	7		
Written By				Um:	Each		
Checked & Approved By							
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26906	Lanyard 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Lanyard
	Qty Part Number Description Batch	1 D2690-6Lanyard B28502
2.0	BLRS002	Pip Pin 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Pip Pin
	Qty Part Number Description Batch	1 BLRS-002 Pip Pin M102160
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble D2444 as per Dwg D2444 Identify as D2444
4.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST45

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/11/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/13/2006 11:57:59 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 28498

Part Number: D2444

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

8/06/11/07
7

Job Completion



C:\Local\1109

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

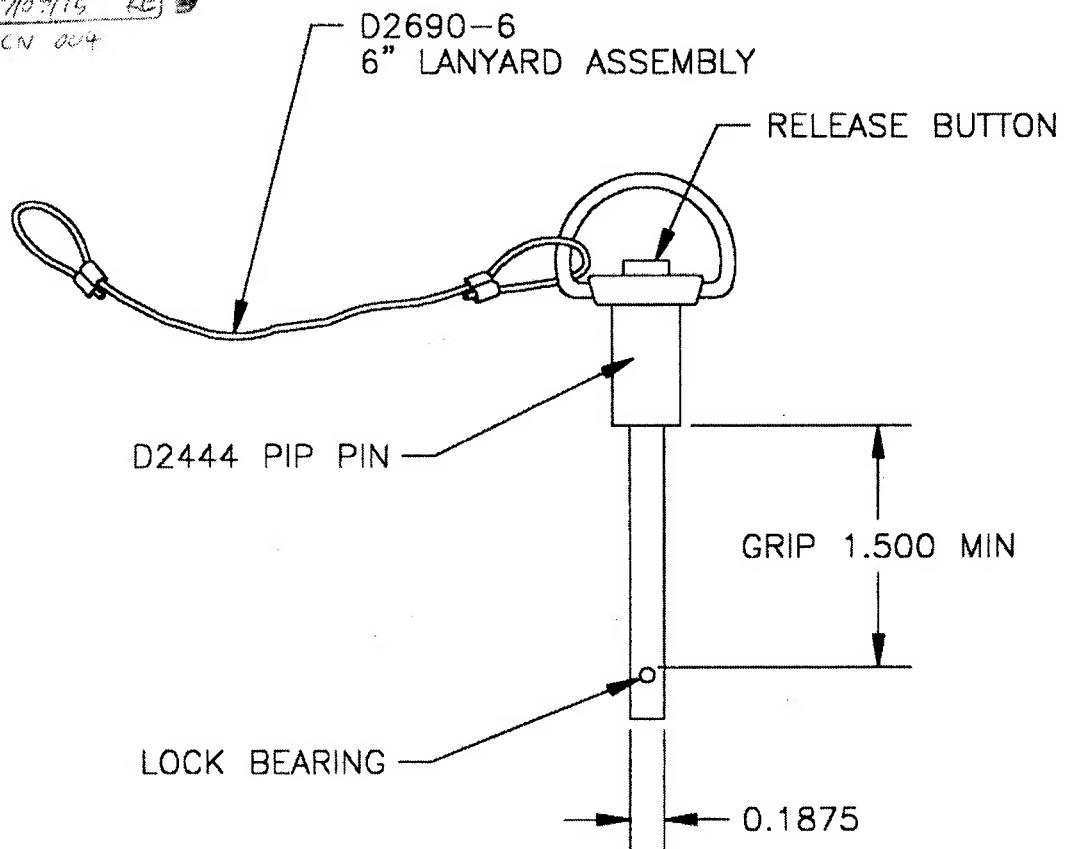
NOTE: Date & initial all entries

DART

DESIGNER <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED

 97/07/15 KE
 ECN 004

REFERENCE ONLY

LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE